

# **2024 ALLOY FUEL EXE**

SERVICE MANUAL Rev 1 August 2023

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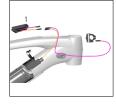
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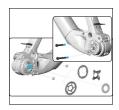
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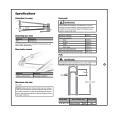
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**Specifications** 

### Safety



#### WARNING

#### Properly tighten hardware

Always tighten hardware to the specified torque. Over-tightening hardware could deform or break the hardware or components. Under-tightening hardware could cause hardware or components to become loose. Either situation could damage the bicycle and result in injury to the rider.



### **WARNING**

#### Reapply threadlocker

All reused-fasteners with pre-applied threadlocker must be cleaned with isopropyl alcohol and have new threadlocker applied before re-assembly. If threadlocker is not applied, the fasteners may loosen which could damage the bicycle and result in injury to the rider.

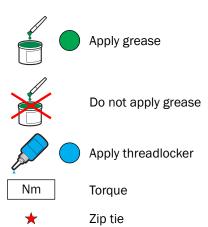
### Scope

This manual contains parts diagrams, specifications (such as grease and torque values), instructions, and helpful tips. It does not contain instructions for all components (such as brake calipers). Refer to the original manufacturer for more information.

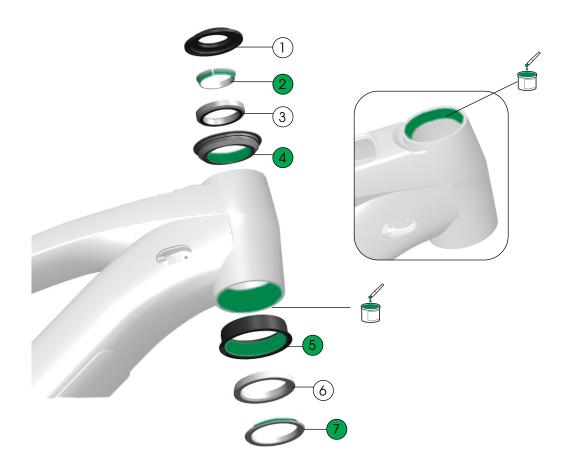
### **Additional resources**

- TQ e-system quick start guide: trekbikes.com/manuals
- TQ service manuals: tq-ebike.com/en/support/manuals
- Trek's YouTube channel: <u>youtube.com/trekbikes</u>

### Legend



# **Adjustable headset**



- 1 Upper bearing cover  $-\frac{W5275173}{}$
- 2 Compression ring W532842
- $\bigcirc$  Upper bearing <u>W531676</u>
- 4 Upper cup, 0° angle <u>5304949</u>
- Press-fit lower cup,  $0^{\circ}$  angle  $-\frac{5304949}{1}$
- 6 Lower bearing <u>W532843</u>
- 7 Crown race <u>W532844</u>

- W5285212

# Adjust the geometry — headset angle



#### **Tools**

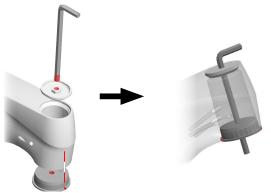
- Upper angled cup:
  - XS L frames <u>W5295319</u>
  - XL XXL frames <u>W5295274</u>
- Lower angled cup W5294449
- Adjustable headset alignment tool <u>5310000</u>
- · Headset cup removal tool
- 8mm hex tool (150mm minimum length for XL frame)
- Headset cup press
- Painter's tape
- Grease

#### Remove components

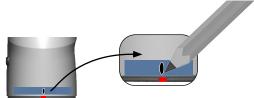
- 1. Remove the fork.
- 2. Remove the upper headset assembly.
- 3. Use the headset cup removal tool to remove the lower headset cup.

#### Install the alignment tool

1. Use the alignment tool to mark the centerline to which you will align the lower cup.



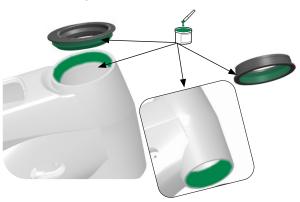
- 2. Thread the hex tool through the upper alignment tool. Insert the tools into the upper head tube.
- 3. Position the lower alignment tool with the notches to the front and back of the head tube.
- Thread the lower alignment tool over the hex tool. The hex tool will keep the notches aligned as you insert the alignment tool.
- 5. Place a piece of painter's tape on the head tube, then draw a line on the tape that aligns with the notch.



6. Remove both pieces of the alignment tool.

#### Install the angled cups

1. Grease the cups and head tube bores.



2. Position the upper cup and insert it into the head tube.



3. Position the lower cup to match the angle of the upper cup.



- 4. Align the notch on the cup with the line on the painter's tape.
- 5. Press in the lower cup. **Note:** position the press with the handle above the head tube.

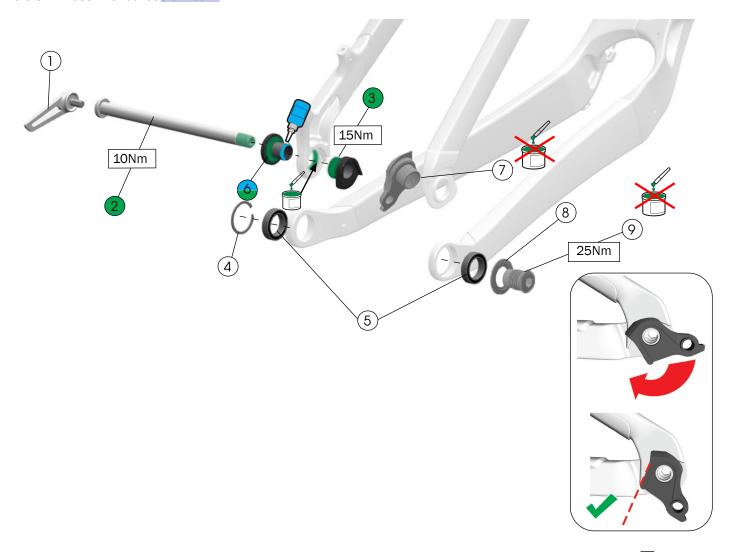


- 6. Remove the press. Verify the notch on the lower cup is aligned with the line on the tape. If it is not, remove cup and reinstall in correct position.
- 7. Remove the painter's tape.

/ **-** 1 **-**/ / /

### **Active Braking Pivot (ABP)**

This bicycle frame is designed to use a Universal Derailleur Hanger (UDH). For additional information about the UDH, refer to the SRAM user manual at sram.com.



- Switch lever W573860
- Thru axle, 12X184.5mm, -W583469
- Non-driveside ABP dropout nut guide - W5269707
- Retaining ring W5251279
- Bearings, 20x30x7 W5256340
- Non-driveside ABP bolt W5251141

Derailleur hanger

**AWARNING:** Do not apply grease.

Washer, 30mm

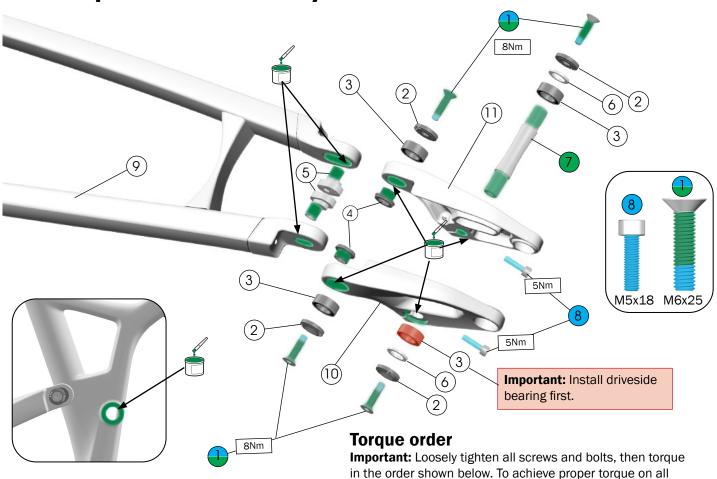
**NOTICE:** The washer is frame-specific. Install only the washer size specified.

- W5272776

**AWARNING:** Do not apply grease. Do not over-tighten. Over-tightening the bolt could cause the hanger to break.

- W5271425

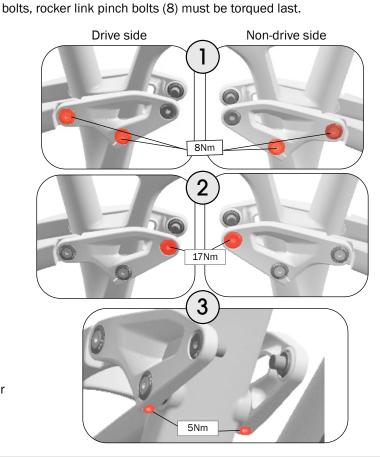
### **Rocker pivot and seatstay**



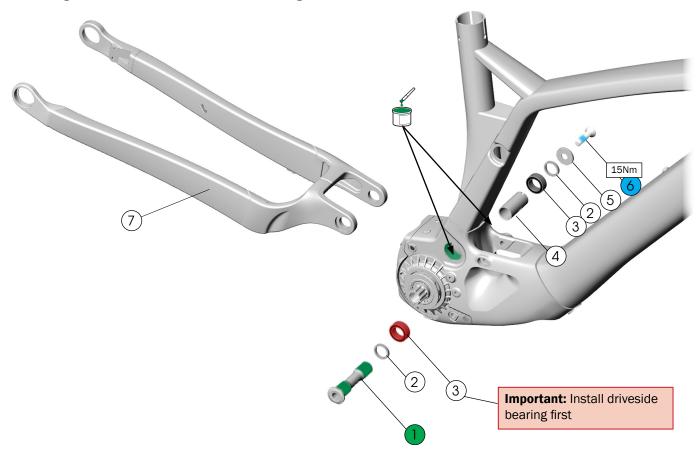
- Fasteners, M6x25mm <u>W5270150</u>
- 2 Concave washers W5270027
- (3) Bearings, 12x21x8 <u>W5256341</u>
- 4 Hat style washers W5270030
- (5) Mino link nuts <u>W5270028</u>
- (6) Frame spacers, 18x12x2 <u>W290057</u>
- Rocker pivot axle W5307024
- 8 Rocker link pinch bolts, M5x18mm W5256244
- 9 \*Seatstay <u>45460</u>
- 10) \*Driveside rocker link
- 11) \*Non-driveside rocker link

- <u>45461</u>

\*Search trekbikes.com to find the color-matched part for your bike.

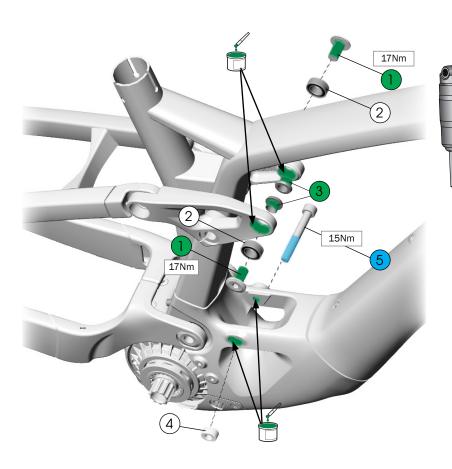


# Main pivot and chainstay



- Main pivot axle, M8x80.5mm <u>W5270022</u>
- 2 Frame spacers W440921
- 3 Bearings, 17x26x10 <u>W5256338</u>
- (4) Main pivot sleeve W600642
- (5) Concave washer <u>W5270024</u>
- 6 Fastener, M8x35mm <u>W5270149</u>
- 7 Chainstay <u>45459</u>
  Search trekbikes.com to find the color-matched part for your bike.

### Rear shock hardware and dimensions



- W5274968

### **Shock Dimensions**

Eye-to Eye-length: 205mm Stroke length: 60mm

Upper width: 54mm x 10mm

Lower width: 40mm x 8mm

For a list of compatible shocks, refer to the FAQ on the MY24 Alloy Fuel EXe

page on trekbikes.com.

- 1 Upper bolts, M10x19mm <u>W5270031</u>
- (2) Bearings, 12x21x8 <u>W5256341</u>
- 3 Hat-style washers W5270030
- 4 Nut, 8mm

5 Lower bolt, M8x60mm

#### Setup

Recommended sag: 30%, 18mm

Refer to the suspension setup card included with your bike or the suspension calculator at

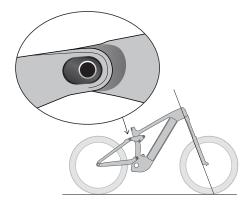
trekbikes.com/suspension-calculator.

For recommended rebound settings refer to the suspension calculator at <a href="mailto:trekbikes.com/suspension-calculator">trekbikes.com/suspension-calculator</a>.

### Adjust the geometry — Mino link

Flip the Mino link to change the bike's geometry to fit your riding style or the terrain.

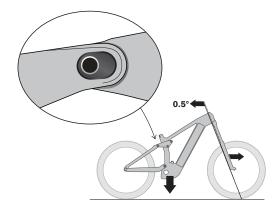
#### Steeper head tube angle



Mino link in the high position

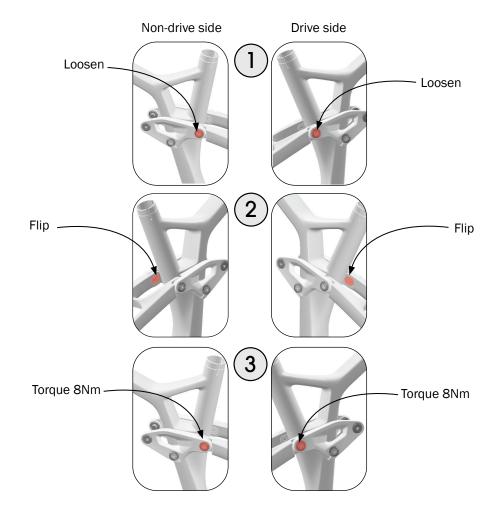
- · Pulls in the front fork for quicker steering
- · Raises the bottom bracket for improved climbing

### Slacker head tube angle

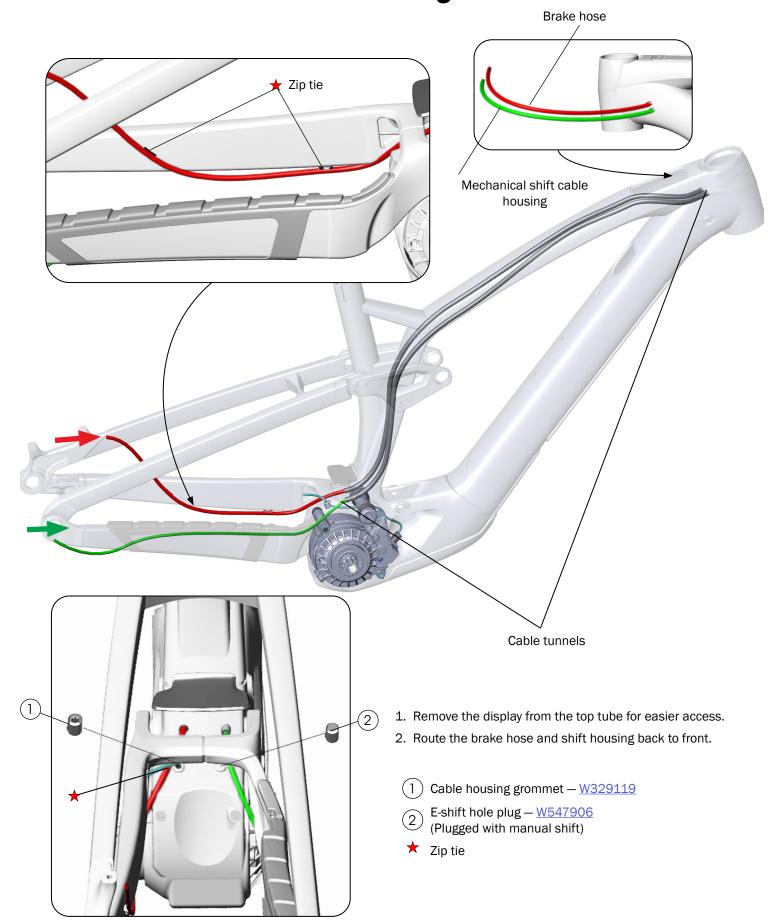


Mino link in the low position

- Pushes the head tube angle back 0.5° and pushes out the front fork for slower steering that is more stable at high speed
- Lowers the bottom bracket up to 9mm for more stability



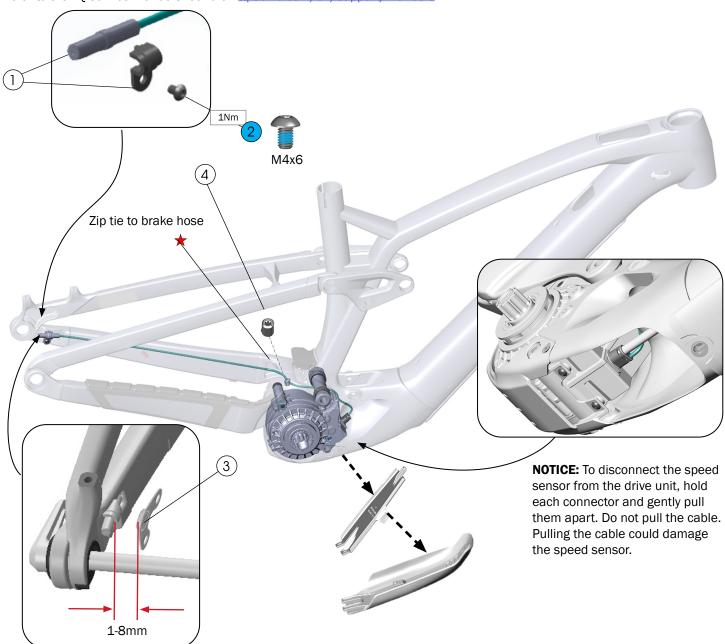
# Brake and mechanical shift routing



### **Speed sensor routing**

#### For detailed service instructions:

Refer to the TQ service manuals found on tq-ebike.com/en/support/manuals.



- 1 Speed sensor cable and clip  $-\frac{5289567}{}$
- 2 Fastener, M4x6mm <u>W575056</u>
- (3) Magnet <u>5289568</u>
- 4 Cable housing grommet <u>W329119</u>
- Zip tie

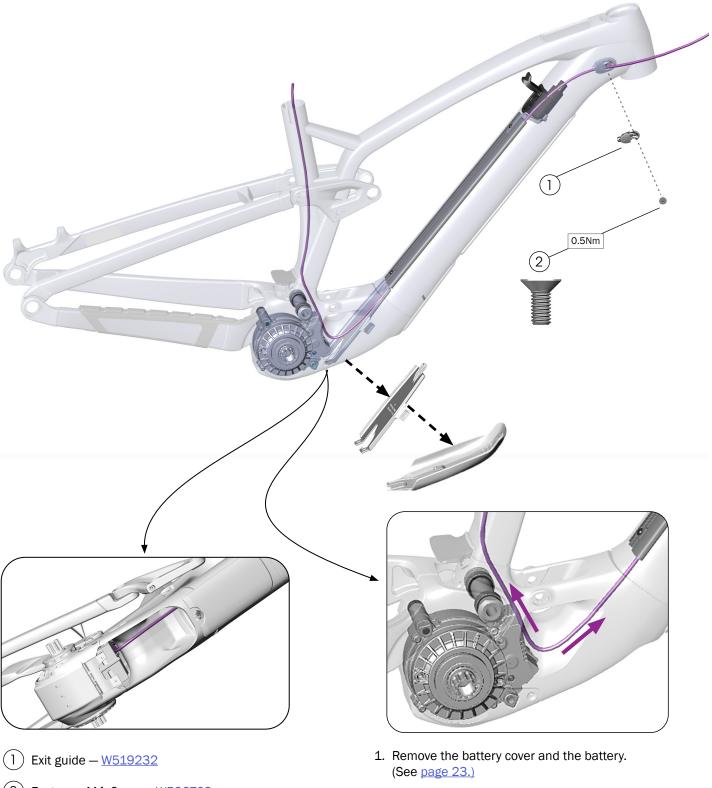
To connect the speed sensor to the motor, remove the:

- Battery cover and battery (See <u>Remove and install the battery on page 23.)</u>
- · Access cover

#### Replacement tip

- 1. To aid in removing the cable, use an internal routing tool to guide the cable as you remove it.
- 2. Attach a new wire and reverse the process.

# **Dropper post routing**



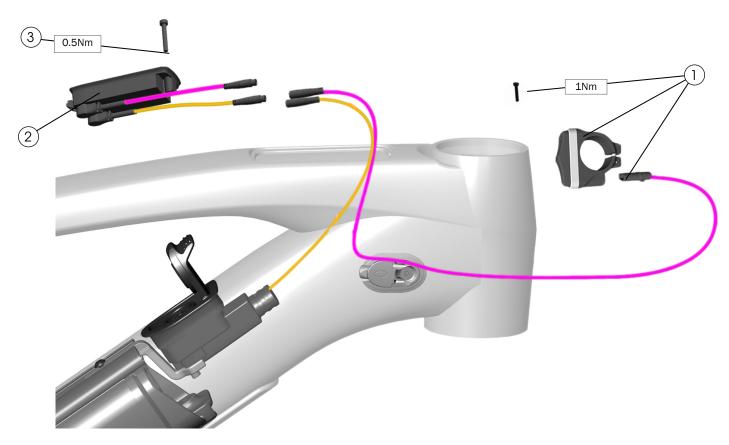
(2) Fastener, M4x9mm – <u>W532763</u>

- 2. Remove the access cover (See page 17.)
- 3. Route the dropper post housing from the bottom of the bike up through the seat tube and up through the cable tray in the down tube.

# Remote and display

#### For detailed service instructions:

Refer to the TQ service manuals found on tq-ebike.com/en/support/manuals.



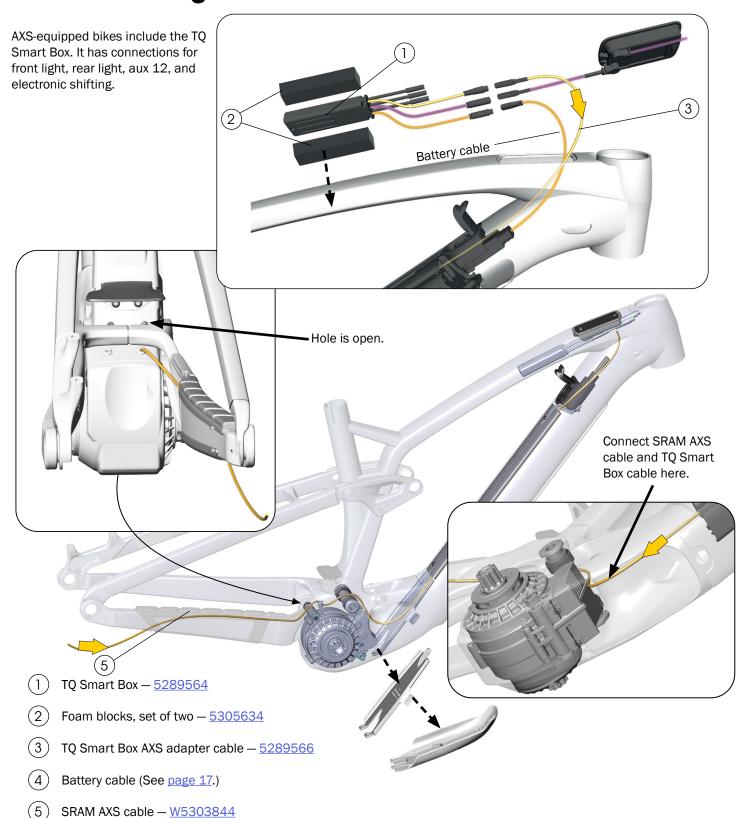
 $\bigcirc$  Remote, including fastener and cable -5289561

(2) Display – <u>5289562</u>

(3) Fastener, M3x20mm – <u>5305631</u>

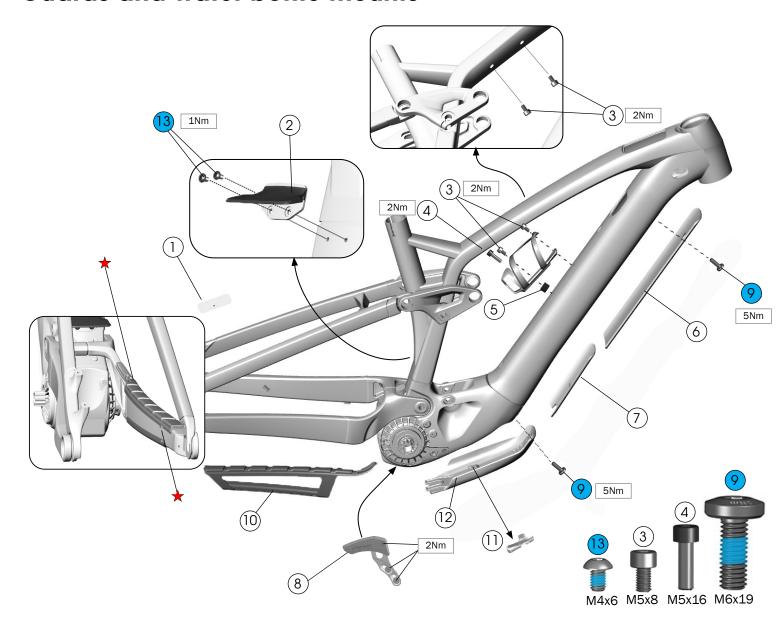
- <u>5289562</u>

### **AXS** shift routing



- 1. Remove the battery cover and the battery. (See page 23.)
- 2. Remove the access cover (See page 17.)
- 3. Connect the TQ Smart Box AXS adapter cable to the smart box as shown above.
- 4. Place the foam blocks above and below the Smart Box as shown above. Compress the blocks to the Smart Box and insert the assembly through the display opening in the top tube.
- 5. Re-install the display.

### **Guards and water bottle mounts**



- 1 Brake hose adhesive guard <u>W326986</u>
- (2) Main pivot mud flap W5304910
- (3) Fasteners, M5x8mm <u>W549307</u>
- 4 Fastener, M5x16mm, (Small frames only) W596821
- (5) Cage spacer (Small frames only) <u>W5256157</u>
- 6 Shuttle adhesive guard (optional)  $-\frac{W5280162}{}$
- 7 Down tube adhesive guard <u>W5273589</u>
- 8 Chain guide with fasteners <u>W5276728</u>
- 9 Battery mount fasteners, M6x19 W5305015

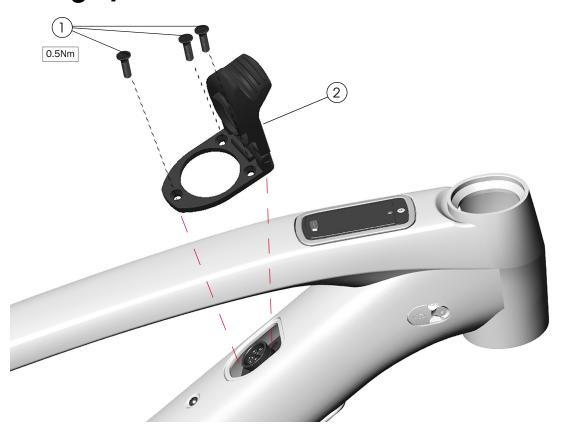
- (10) Chainstay guard <u>W5306830</u>
- (11) Clip nut (Use when battery is not installed) W5284890
- (12) Battery cover <u>W5271937</u>
- (13) Fasteners, M4x6mm <u>W575056</u>

# Adhesive Guards 167

Use isopropyl alcohol to clean the frame surface where the guard attaches. Wait for the alcohol to dry before applying the guard.

**NOTICE:** Do not clean the entire frame with isopropyl alcohol. Isopropyl alcohol could damage the paint.

# **Charge port cover**

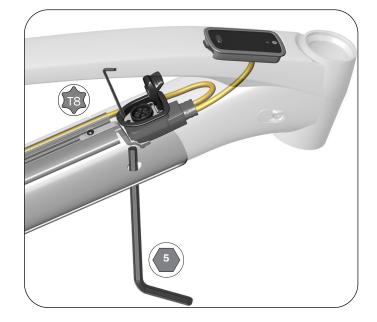


- 1 Fasteners, M2.5x8mm
- (2) Charge port cover

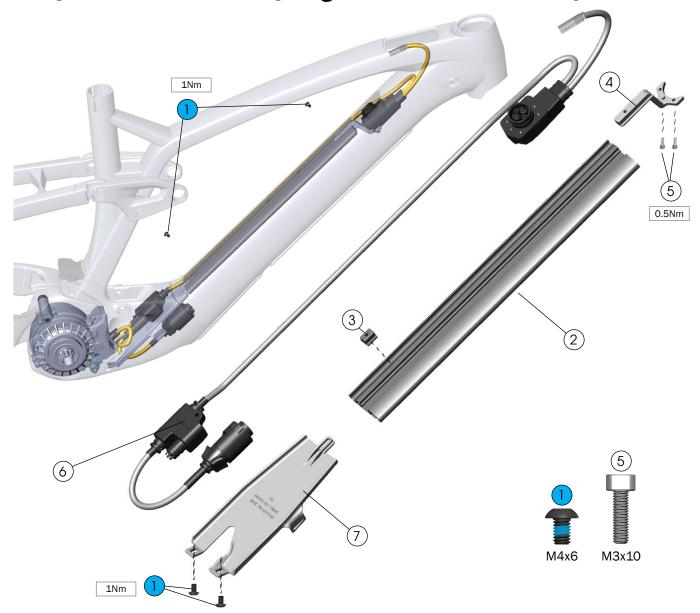
- <u>5289578</u>

**Tip:** Not sure if you have a T8 Torx wrench? Before you buy a new one check your SRAM bleed kit to see if one is included with the kit.

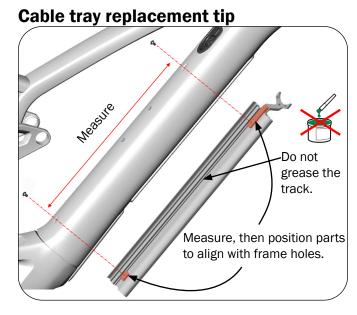
**Tip:** Use a 5mm hex wrench inserted through the top battery mount hole to hold the charge port into place while tightening the fasteners.



## Battery cable, cable tray organizer, and access panel



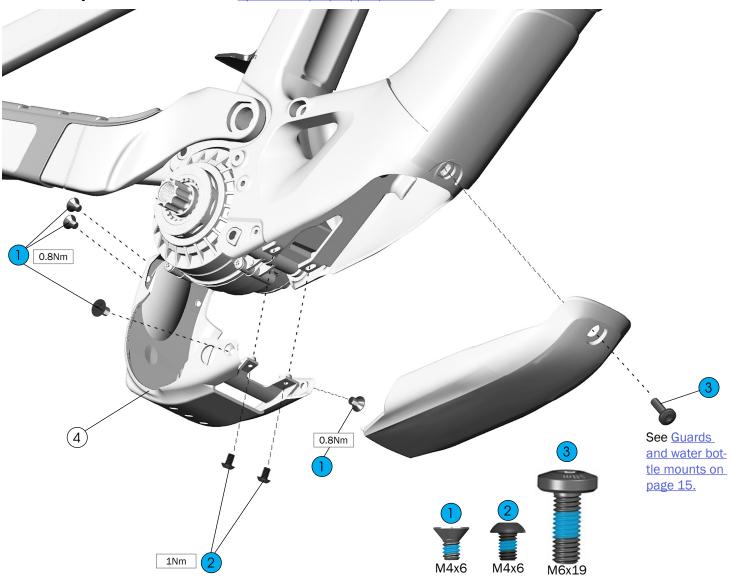
- 1 Fasteners, M4x6mm <u>W575056</u>
- (2) Cable tray <u>W5274993</u>
- (3) M4 sliding nut <u>W5283261</u>
- (4) Charge port holder W5274996
- (5) Fasteners, M3x10mm <u>W545633</u>
- Wiring harness, includes charge port cover 5289573
- (7) Access cover <u>W5271943</u>



### **Motor cover**

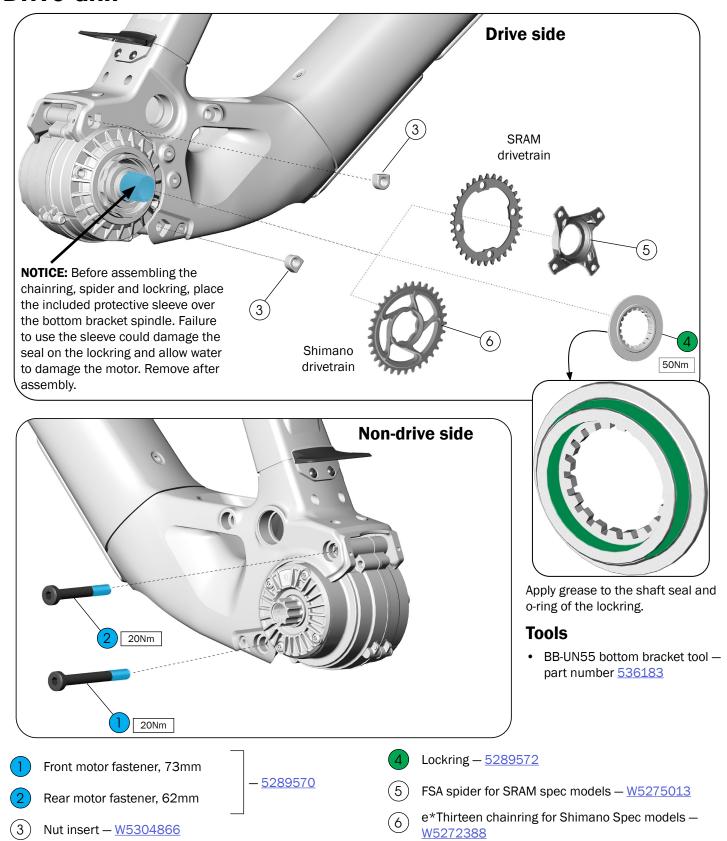
#### For detailed service instructions:

Refer to the TQ service manuals found on tq-ebike.com/en/support/manuals.



- 1 Fasteners, M4x6mm <u>5269023</u>
- Pasteners, M4x6mm W57056
- Battery mount fastener, M6x19mm W5305015
- (4) Motor cover <u>W5306829</u>

### **Drive unit**

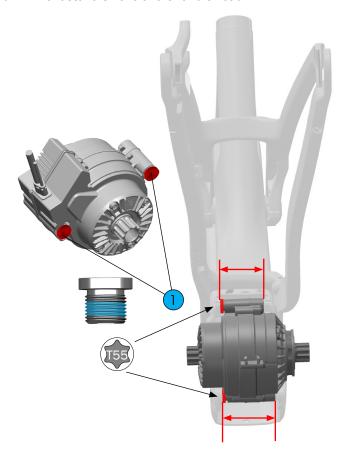


**NOTICE:** Do not carry the drive unit by the cables because this could damage the drive unit.

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# Adjust the compensation fasteners

Before mounting a replacement drive unit, adjust the compensation fasteners (tighten or loosen) to match the bike frame as shown. The fasteners have a left-hand thread.



NOTE: Only adjust the compensation fasteners if you are replacing the drive unit.



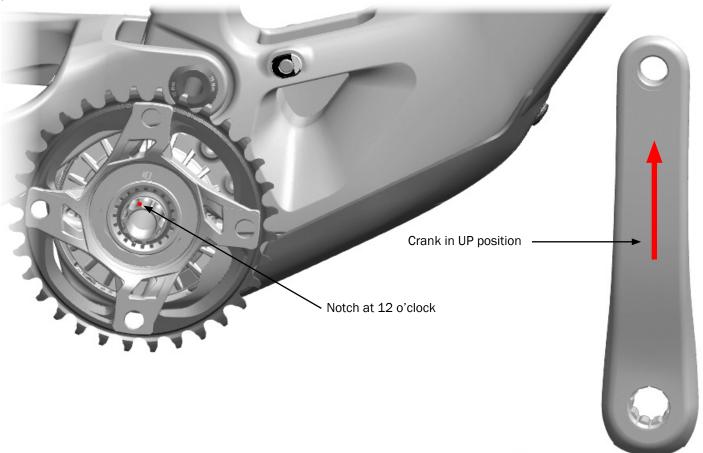
Compensation fasteners  $-\frac{5289570}{}$ 

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### Re-install the cranks

Note: A CWP-7 Crank Puller may be helpful to remove some types of crank arms.

The TQ system is designed for cranks to be installed in the UP position and in alignment with the notches on spindle. Installing the cranks in a different position will cause the drive unit to run rough for a few hundred meters until the system re-learns the position of the cranks.

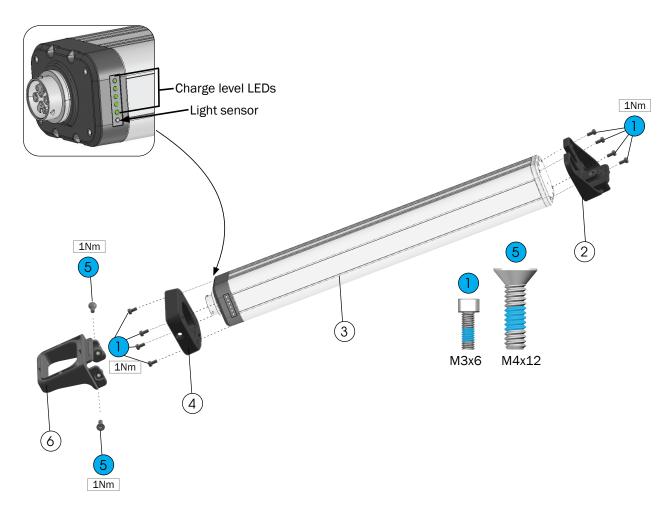


- 1. Locate the notch on the spindle. There are notches on the drive side and non-drive side.
- 2. Rotate the spindle until one notch is at the 12 o'clock position.
- 3. Install the crank in the up position.

### **Battery**

#### For detailed service instructions:

Refer the TQ service manuals found on tq-ebike.com/en/support/manuals.



- 1 Fasteners, M3x6mm <u>W581747</u>
- (2) Upper battery end cap W5298492
- (3) Battery <u>5289554</u>
- 4 Lower battery end cap W5273187
- 5 Fasteners, M4x12 <u>5317852</u>
- 6 Battery pull handle W5273188

### **Assembly**

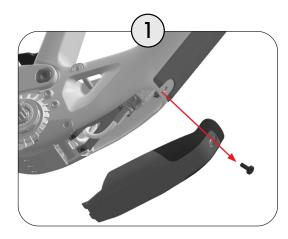
Assemble the handle in the orientation shown above, and with the battery positioned so the LEDs will be on the drive side. The battery will not install properly if it is assembled incorrectly.

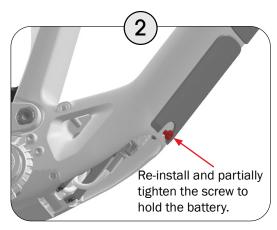
### **Charge level LEDs**

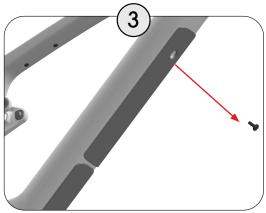
The LEDs on the battery indicate the charge level. Each LED represents 20% of the battery charge. To refresh the status, place a finger over the LEDs for a few seconds, then uncover.

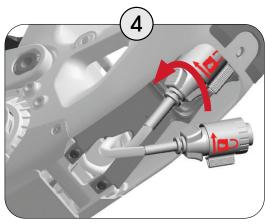
### Remove and install the battery

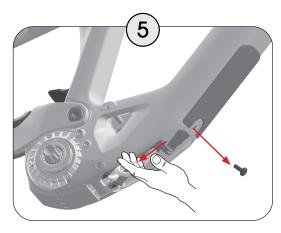
### **Remove the battery**











**NOTICE:** Guide the battery out of the frame. When the last battery mount screw is removed, the battery will slide out of the frame. To prevent the battery from falling, place one hand under the battery to support it while removing the last screw.

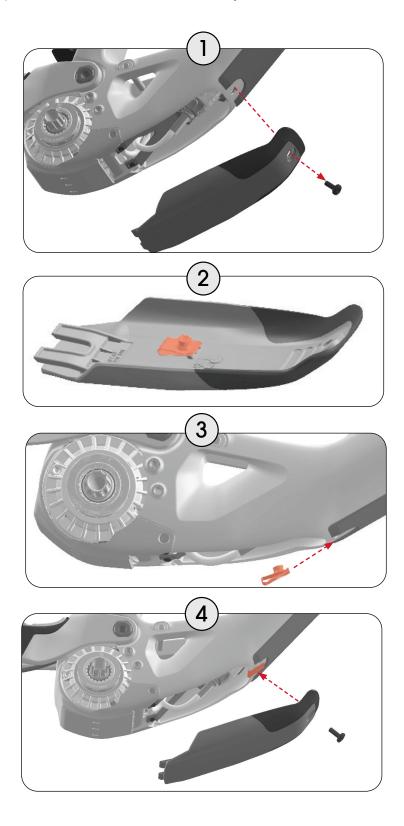
### **Install the battery**

- 1. Insert the battery.
- 2. Install the top mounting screw to hold the battery in place.
- 3. Plug in the battery.
- 4. Rotate the battery lock to the closed position.

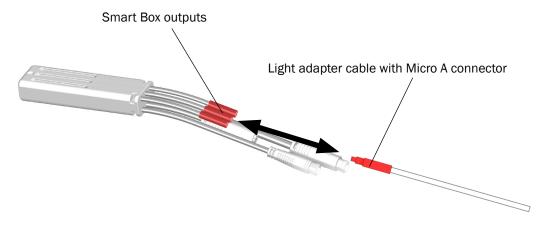
- 5. Gently tug the battery handle to verify the battery is locked into place.
- 6. Install the battery cover.
- 7. Torque the top and bottom mountings screws to 5Nm.

# Ride the bike without the battery

The battery helps hold the motor cover in place. To ride the bike without the battery, you must install the clip nut to hold the motor cover in place. The clip nut is stored on the inside of the battery cover.



## Connect lights to the TQ Smart Box



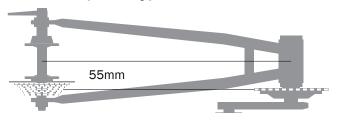
Lights can be connected to the TQ Smart Box and powered by the bike battery. The Smart Box power outputs must be activated via the Dealer Service Tool (bike shop use only).

For instructions on how to install the Smart Box, see AXS shift routing on page 14.

- Maximum power (front and rear light combined): 20W at 12V.
- List of compatible lights: refer to TQ's FAQ:
  - English: tq-ebike.com/en/support/faq
     German: tq-ebike.com/de/support/faq
- · Required:
  - A light adapter cable with a Micro A connector.
  - The Dealer Service Tool (shop use only) to activate the power output on the Smart Box.

### **Specifications**

### Chainline (1x only)



### Chainring (1x only)

Minimum	Maximum
30T	34T Round

Oval rings of any size are not recommended as they will affect motor performance.

#### Rear brake mount

Minimum	Maximum	
180mm, direct mount	Adaptable to 203mm	

#### **OLD**

Rear Hub: 148mm

#### **Maximum tire size**

29" x 2.5"

**NOTICE:** Measurements of actual tires may vary. Always verify there is sufficient clearance between the tire and the frame. Improper tire size could damage the bicycle frame. Trek recommends 6mm clearance above and on the sides of the tire.

### Seatpost



#### **WARNING**

Always follow the seatpost manufacturer's minimum insertion recommendation. Failure to follow the recommendation could cause damage to the seatpost and result in injury to the rider.

Minimum insertion 75mm

Maximum insertion

Small 190mm

Medium 225mm

Large 250mm

Extra Large 280mm

Seat tube inside diameter 34.9mm

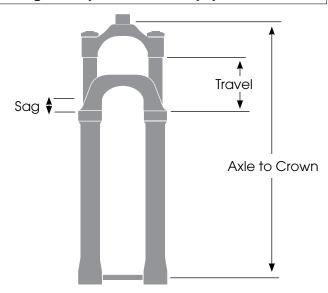
Seat tube post clamp outer diameter 39.7mm

#### Fork



#### **WARNING**

Exceeding the recommended maximum fork length could damage the bicycle and result in injury to the rider.



Frame/Size	Axle to Crown (mm)		Travel (mm)
S, M, ML, L, XL	Recommended	565	150
	Maximum	575	160

**Recommended sag:** Refer to the suspension setup card included with your bike or the suspension calculator at <a href="https://rekbikes.com/suspension-calculator">Trekbikes.com/suspension-calculator</a>.

